

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_












Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 27/01/2009 11:10:56 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SIGN ASSEMBLY
<b>Job Number</b>	: 45265		
<b>Estimate Number</b>	: 10087		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D31183
<b>This Issue</b>	: 27/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D3118 REVC
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b>	: C
<b>Previous Run</b>	: 43242	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 10/02/2009
<b>Checked &amp; Approved By</b>	: <u>JW 09.01.27</u>	<b>Qty:</b>	12 Um: Each
<b>Comment</b>	: Est. A: 02.05.15 New Issue NG		
<b>Additional Product</b>			
Job Number: 			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	PG	PURCHASING	
			
<b>Comment:</b> PURCHASING Issue P/O: <u>8075</u> Seal as per dwg D3118 Possible Supplier: Self powered lighting inc.Replaces: BHT P/N 212-072-637-107 Material release note required Sign should be self luminus to min. brightness of 160 microlamberts			
2.0	212072637107	Sign Assembly	
			
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Sign Assembly			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached			
4.0	QC6	DIMENSIONAL CHECK	
			
<b>Comment:</b> DIMENSIONAL CHECK Check dims to dwg and certification attached			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST66</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 27/01/2009 11:10:56 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 45265

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

Dec 9/03/06

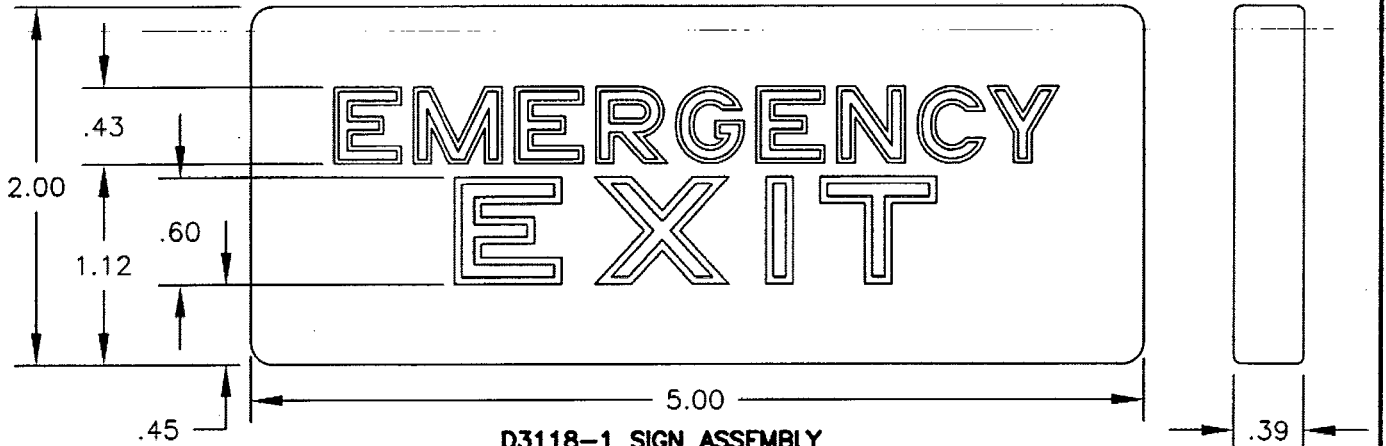
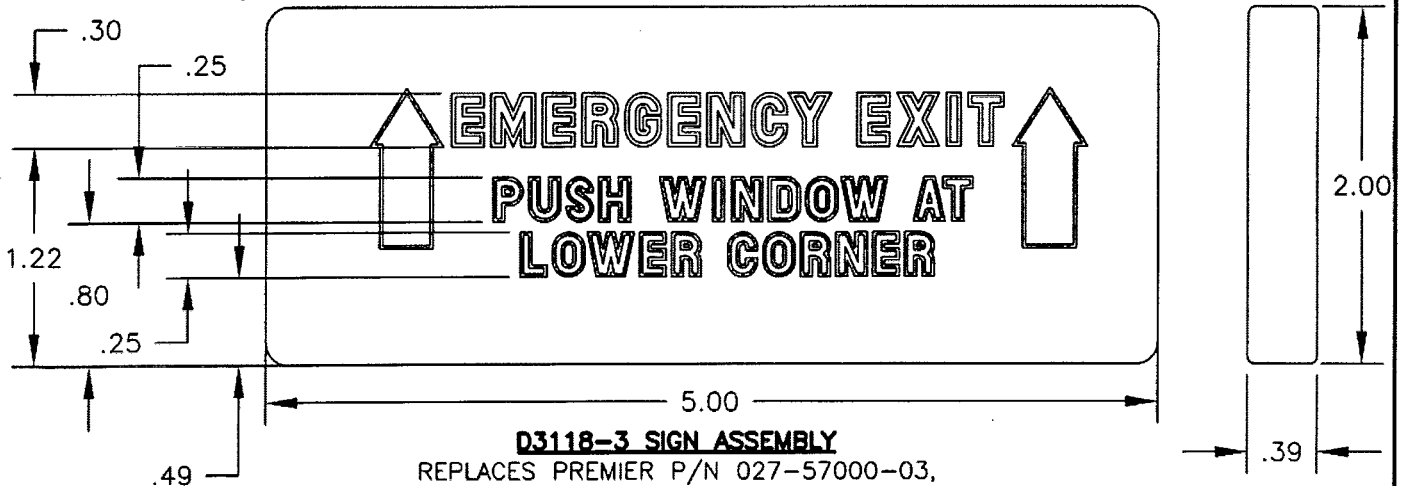
Job Completion



MF 09-03-05

**DART**

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

**RELEASED**  
05.03.05**D3118-1 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-01,  
BHT P/N 46660-01008-00**D3118-3 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-03,  
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINOUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

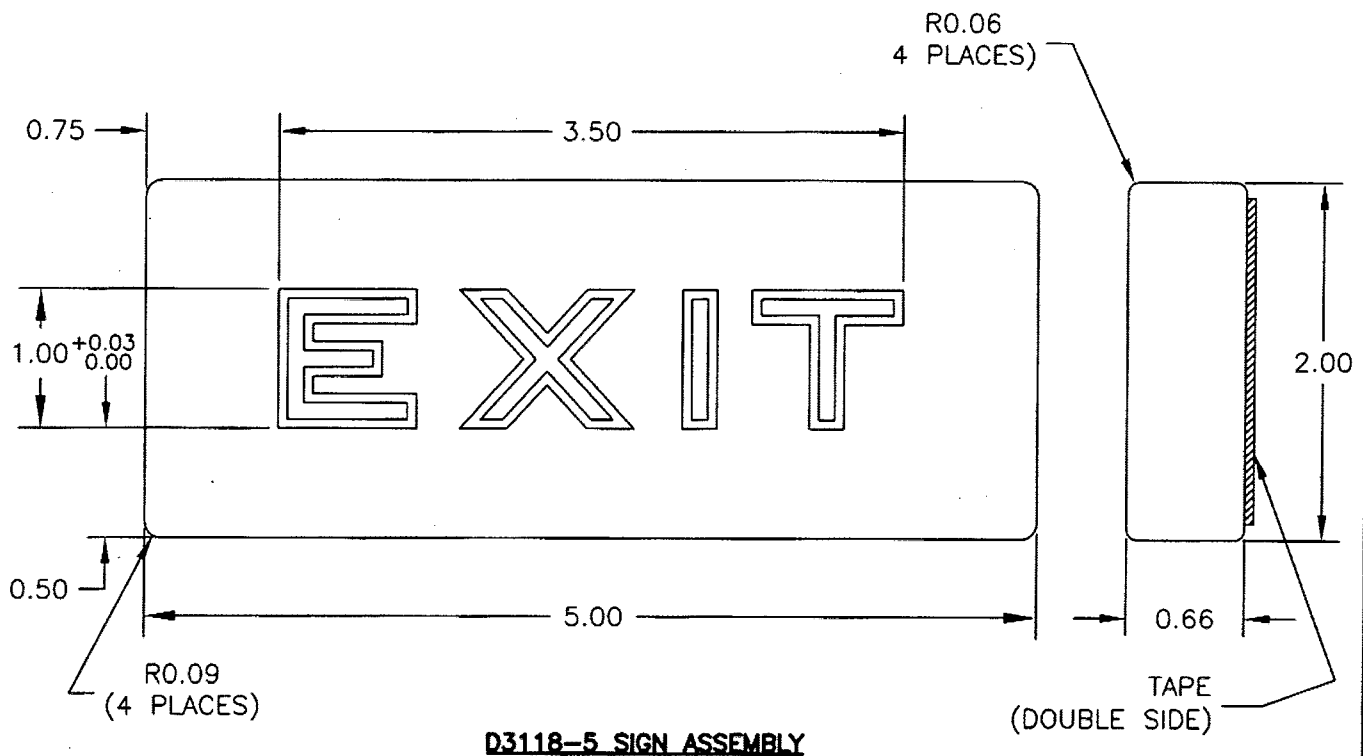
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. NS265

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

RELEASED  
05.03.25**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A  
SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 45265

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Self-Powered Lighting

Self-Powered Lighting, Inc.

31 Waterloo Avenue

P.O. Box 657

Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

## PACK SLIP

Primary P.O.: PO00008075

SSI ID #: 0007901

Order Date: 2/2/2009

Ship Date: 3/5/2009

SHIP TO:

**DART AEROSPACE LTD**  
**1270 ABERDEEN STREET**  
**HAWKESBURY, ON K6A 1K7**

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
56427-11642	FED EX P1 COLLE	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
----------	-------------	-----	---------	---------	----------

AC/4-ZZ

AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER

3.7ci

BHT212-072-637-107

SERIAL NUMBER: A09-0590-A09-0601

☒ Check box if serial number(s) are the same, else fill in range Beg # \_\_\_\_\_ End # \_\_\_\_\_

SHIP 3/5 OR B4

SHIP CUST FED EX P1 ACC'T NUMBER 1517-9324-0

TOTAL BOXES: 1 TOTAL WEIGHT: 5165g

END USER INFO:  
 DART AEROSPACE LTD, MAINTENANCE  
 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and  
 limitations specified in 49 CFR 173.424 for radioactive  
 material, excepted package - Instruments or Articles, UN2911.



31 WATERLOO AVE., PO BOX 657  
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD.	MFG : SHIELD SOURCE INC.
PO # : PC 00008075	SPL Order # : 56427-11642
PNR : AC/4-ZZ	S/N : A09-0590-A09-0601
Customer PNR:	Qty. Shipped:

*S. H. 1001*

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By

*Alana Ellis*  
Q.C. Personnel



(Seal)

Date:

*March 3, 2009*